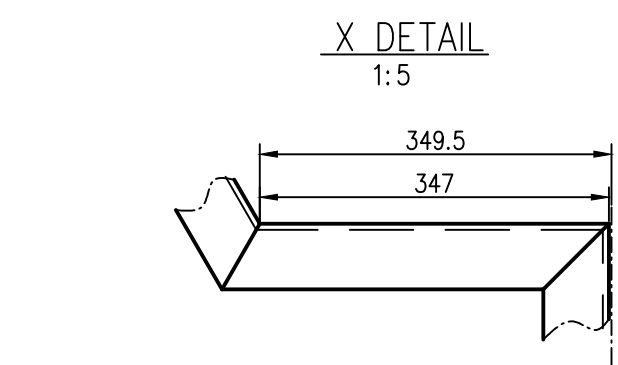
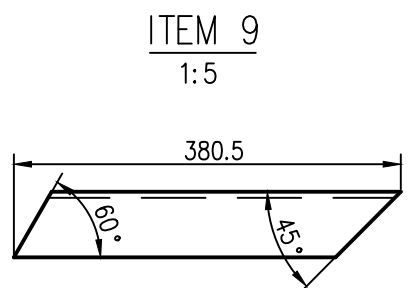
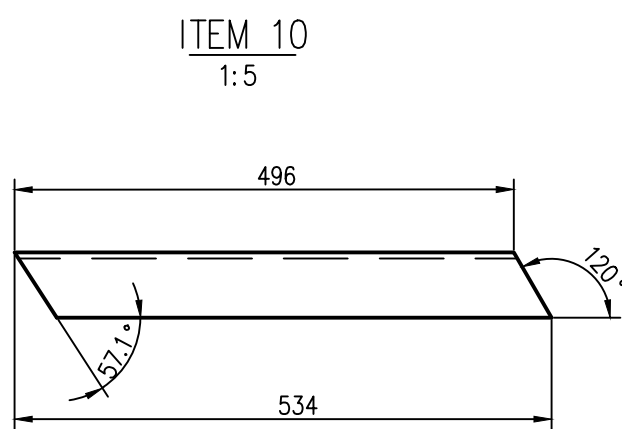
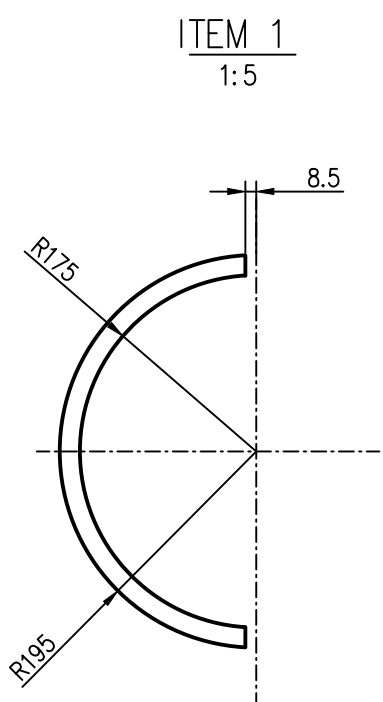
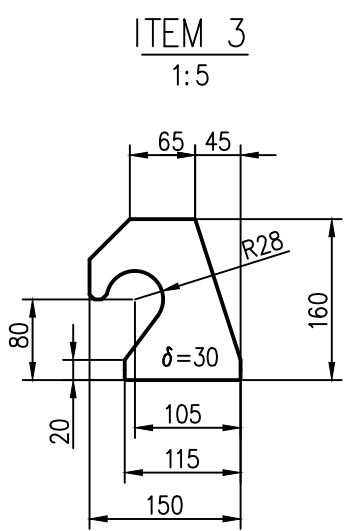
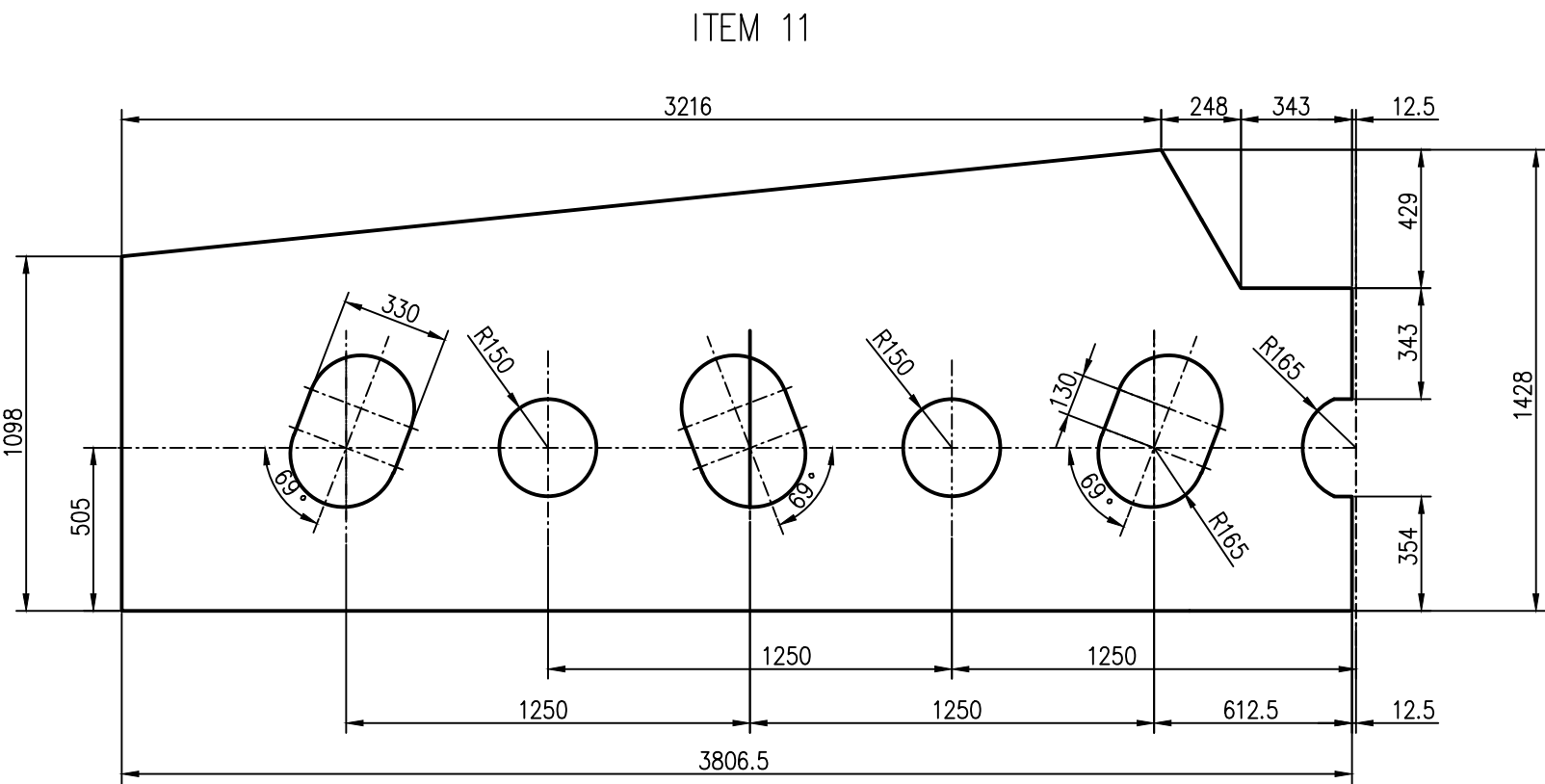
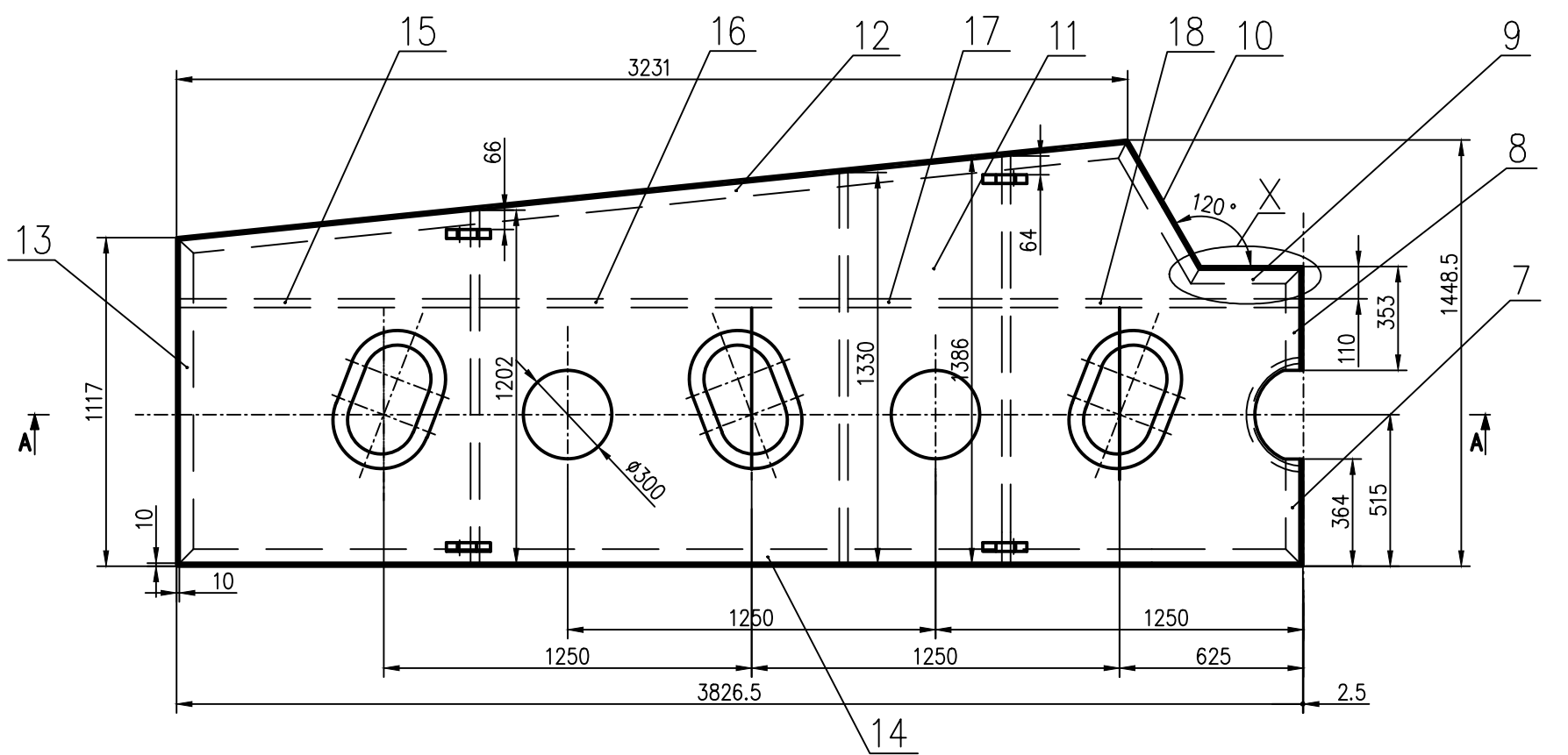
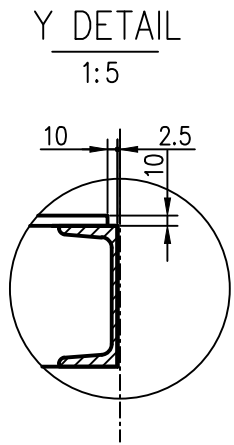
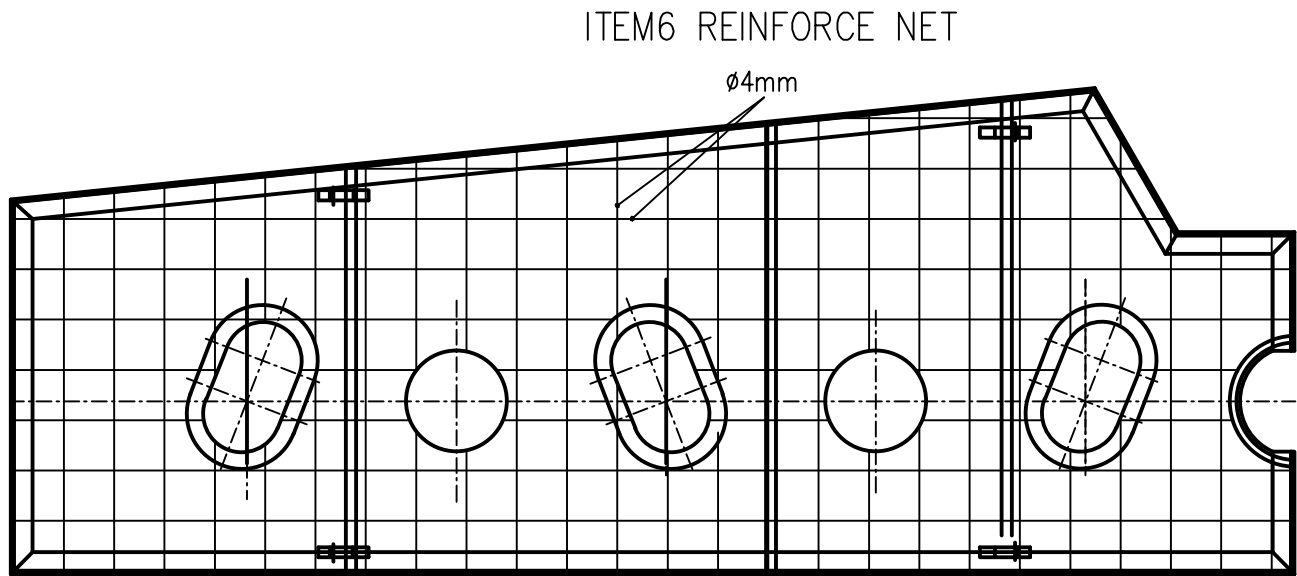
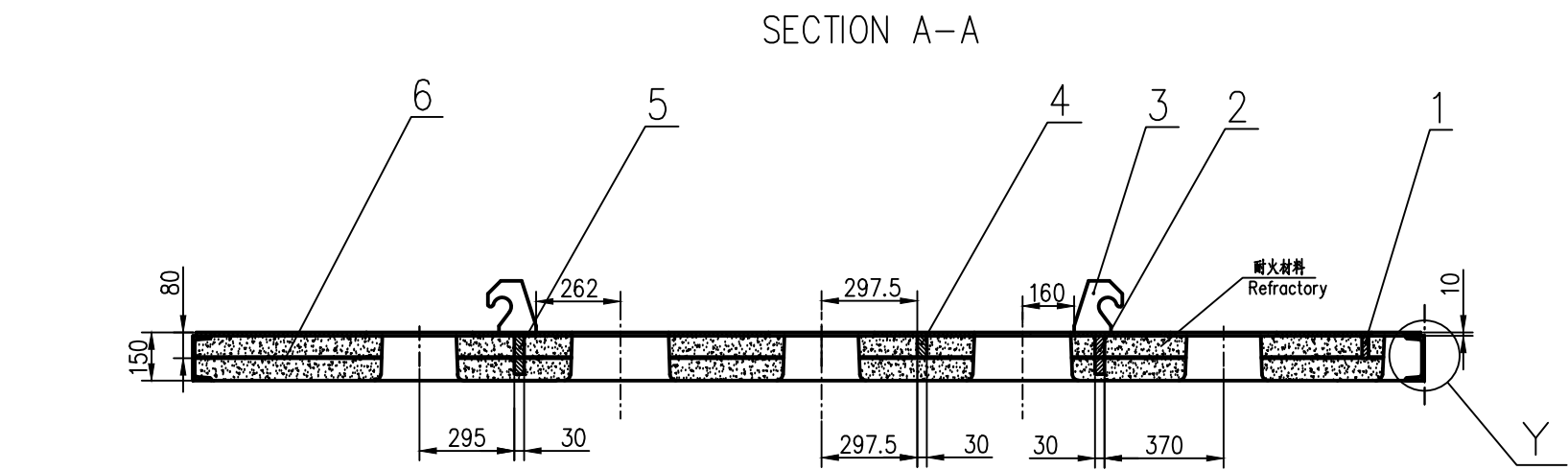


本图由CERi提供，所有尺寸均按1:5比例放大，如有变更，恕不另行通知。  
This drawing is the property of CERi. All parts have been designed and manufactured in accordance with the requirements of the drawing. No part shall be used without prior written consent of CERi.

翻译  
T. Ch.



| 焊接技术要求 |                        |
|--------|------------------------|
| 通用技术要求 | JB/T 5000.3-2007       |
| 焊缝质量等级 | 对接焊缝B级，角焊缝和开坡口B级，缺陷等级B |
| 尺寸公差等级 | B级                     |
| 形位公差等级 | F级                     |
| 焊接符号   | E43                    |
| 未达角焊缝  | 单面焊，双面焊中缝厚度不小于2.0mm    |
| 材料规格   | 见附表                    |
| 加工精度   | 见附表                    |
| 表面处理   | 焊后清除飞溅，并进行抛光。          |

| WELDING TECHNICAL SPECIFICATION                 |                                                       |
|-------------------------------------------------|-------------------------------------------------------|
| GENERAL SPECIFICATION                           | JB/T 5000.3-2007                                      |
| WELD QUALITY LEVEL                              | BUTT: B5; FILLER: B6; IMPERFECTION B                  |
| ACCURACY OF DIMENSION                           | B DEGREE                                              |
| ACCURACY OF FORM AND LOCATION                   | F DEGREE                                              |
| WELDING ELECTRODE TYPE                          | E43                                                   |
| WELD THICKNESS                                  | SINGLE SIDE THE SMALLER THICKNESS (EXCEPT INDICATION) |
| CUTTING SURFACE AROUND                          | 见附表                                                   |
| ROUGHNESS OF ALL HOLES                          | 见附表                                                   |
| NOTE: MACHINING AFTER WELDING AND STRESS RELIEF |                                                       |

Basic Engineering  
基本设计

|                               |  |                                   |  |
|-------------------------------|--|-----------------------------------|--|
| 项目名称 / Project Name           |  | Ghaenaf Steelmaking Plant Project |  |
| 业主图号/ Employer's Document No. |  | -                                 |  |
| MCC工程编码 / MCC Project Code    |  | 480.16A133A01                     |  |
| 审核<br>Sign                    |  | 日期<br>Date                        |  |
| 批准<br>Approved                |  | 材料<br>Material                    |  |
| 审查<br>Reviewed                |  | Tundish Cover NO. 1               |  |
| 检查<br>Checked                 |  | 中间罐盖1                             |  |
| 设计<br>Designed                |  |                                   |  |
| 制图<br>Drawn                   |  |                                   |  |
| 比例<br>Scale                   |  | 1:5                               |  |
| 图例 / Sheet                    |  | 图例 / Sheet                        |  |
| 页码 / Page                     |  | 页码 / Page                         |  |
| 图号 / Document Number          |  | FD-CC-CKB-22110-3                 |  |

|                |                      |                    |                   |              |
|----------------|----------------------|--------------------|-------------------|--------------|
| 图次<br>Revision | 修改依据<br>According to | 修改人<br>Modified by | 检查人<br>Checked by | 修改日期<br>Date |
| 1              |                      |                    |                   |              |